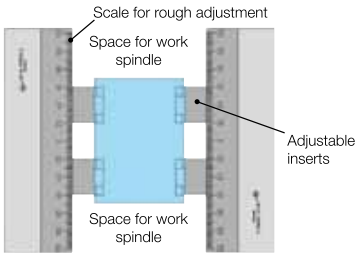
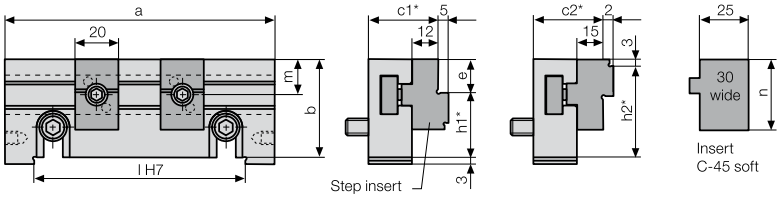


SlimFlex jaw system, standard version

Jaw width	Part no. Interchangeable jaw without step inserts	Part no. Interchangeable jaw with step inserts	Part no. Insert C45 soft
100	**9.3714.0202**	**9.3714.0212**	**5.5050.0123**
125	**9.3714.0302**	**9.3714.0312**	**5.5050.0099**
160	**9.3714.0402**	**9.3714.0412**	**5.5050.0099**

	Dimensions in mm								
Jaw width	b	c1	c2	e	h1	h2	l	m	n
100	34	30	33	10	24	31	78	11	30
125	45	32	35	15	30	42	98	16	40
160	54	34	37	15	39	51	125	16	40

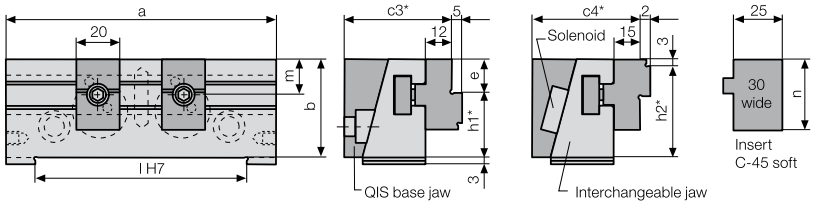


* = Tolerance ± 0.02 mm

Slim Flex jaw system, QIS version

Jaw width	Part no. Interchangeable jaw without step inserts	Part no. Interchangeable jaw with step inserts	Part no. Insert C45 soft	Part no. QIS base jaw
100	**9.3771.9201**	**9.3771.9211**	**5.5050.0123**	**9.3771.0201**
125	**9.3771.9301**	**9.3771.9311**	**5.5050.0099**	**9.3771.0301**
160	**9.3771.9401**	**9.3771.9411**	**5.5050.0099**	**9.3771.0401**

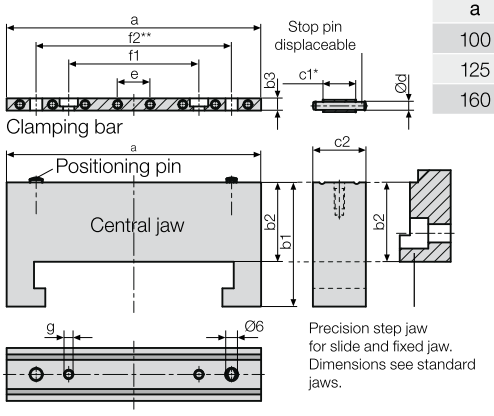
Jaw width	Dimensions in mm								
a	b	c3	c4	e	h1	h2	l	m	n
100	34	45	48	10	24	31	78	11	30
125	45	50	53	15	30	42	98	16	40
160	54	55	58	15	39	51	125	16	40



* = Tolerance ± 0.02 mm

Floating central jaw, standard version

Jaw width a	Part no. Central jaw with clamping bar	Part no. Clamping bar	Part no. Precision step bar	Dimensions in mm									
				b1	b2	b3	c1	c2	Ød	e	f1	f2	g
100	**9.3715.0211**	**9.3715.1201**	**5.2082.0001**	48	29	5	12	20	3	13	52	78	M5
125	**9.3715.0311**	**9.3715.1301**	**5.2082.0002**	61	39	6	16	26	4	16	64	96	M5
160	**9.3715.0411**	**9.3715.1401**	**5.2082.0003**	70	45	9	20	30	5	20	80	120	M6



* = Tolerance – 0.01 mm
** = Tolerance ± 0.02 mm

Efficient and economic:
Existing or new HILMA machine vices can be retrofitted from single to multiple clamping systems at low costs and with minimum retrofitting work.

We will be pleased to send more data as a PDF or CAD file. Please contact info@hilma.de