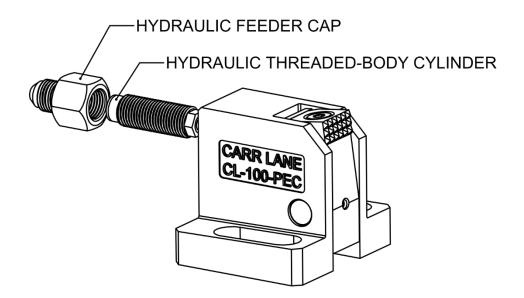


Manual Operating Instructions:

- 1. Mount clamp to fixture using two 1/2" or M12 Bolts.
- 2. Install provided ½-20 thrust screw (Clamping Torque, 38 ft-lbs), do not exceed manufacturer's recommended torque.

Hydraulic Operating Instructions:



- 3. Install Feeder Cap to ½-20 Threaded-Body Cylinder (Installation Torque, 7 ft-lbs).
- 4. Hand-Tighten ½-20 Threaded-Body Cylinder in to Body, no significant torque required (7ft-lbs or less).
- 5. If the clamp will be subjected to substantial vibration use a non-permanent thread locker to ensure the cylinder does not vibrate.
- 6. Never exceed 7,250 psi hydraulic pressure.

Questions? Call 1-800-785-7821 or email engineering@carrlane.com

*** Always use this product in the manner intended as found in the Carr Lane Mfg. Catalog or at carrlane.com