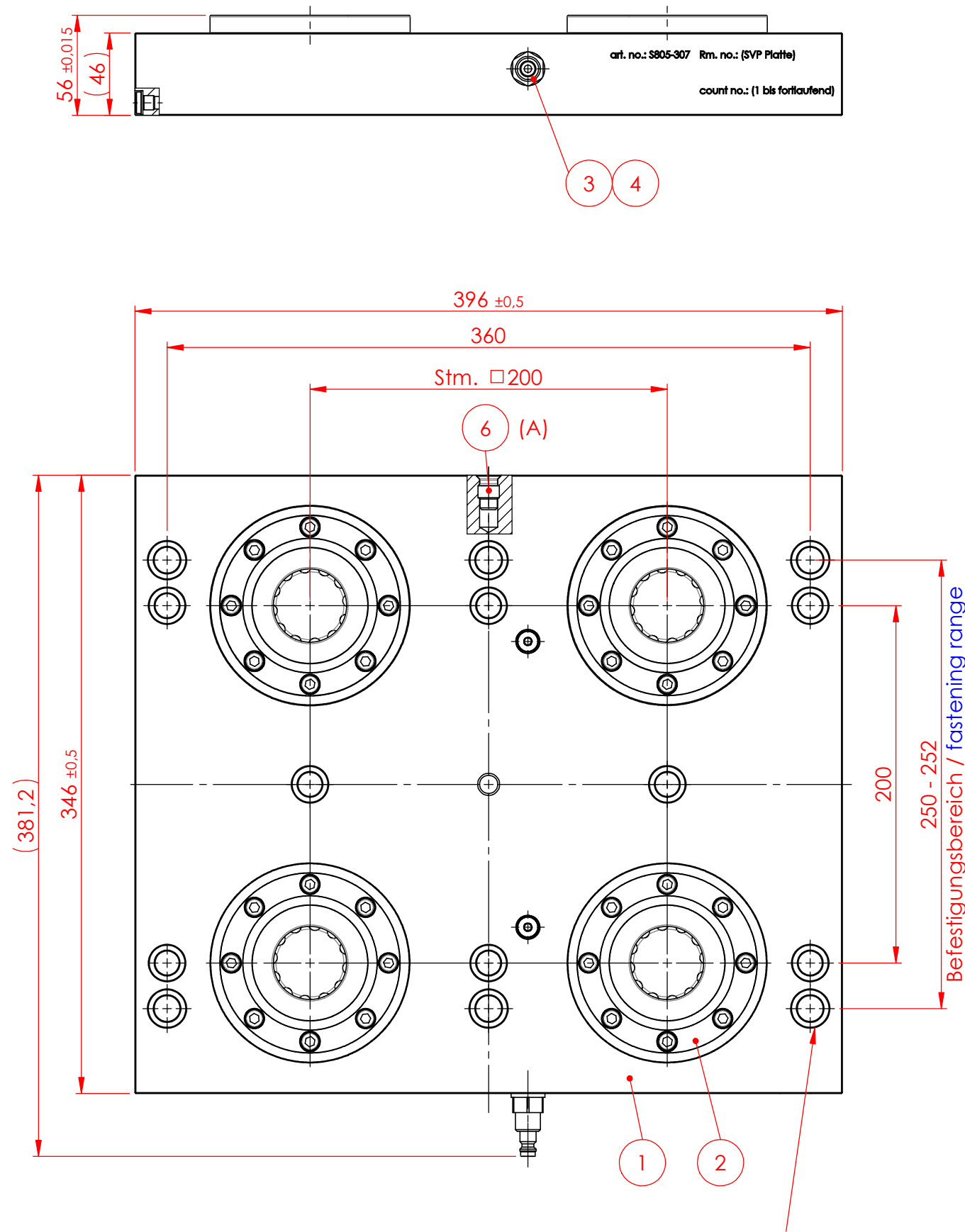
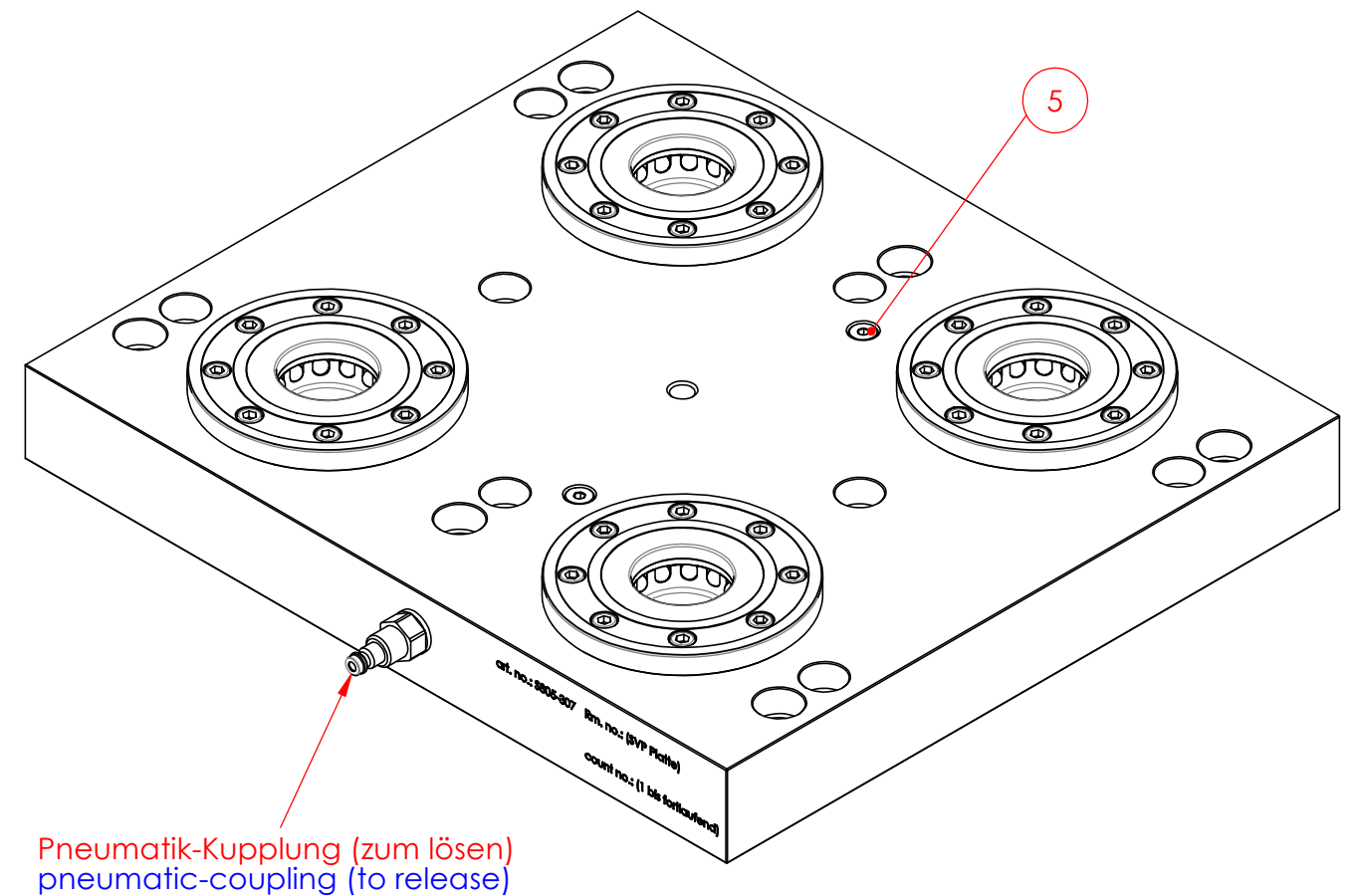




14x  
Befestigungsbohrung für Schrauben M12/DIN912  
mounting holes for bolt M12/DIN912



| Zng.-Index | Pos.-Nr. | Menge | Art. Nr. | Artikelbenennung                               |
|------------|----------|-------|----------|------------------------------------------------|
|            | 1        | 1     | 046-2043 | SVP 4f. 396x346x46 STARK.basic MP Stm. 200x200 |
|            | 2        | 4     | 071-021  | STARK.basic MP                                 |
|            | 3        | 1     | 954 203  | Verschlussnippel-Rectus NW5                    |
|            | 4        | 1     | 933 928  | VS-Dichtung G 114                              |
|            | 5        | 4     | 033-218  | Entlüftungsschraube M8x1                       |
| A          | 6        | 1     | 033-701  | Verschlußstopfen M12 mit ISK                   |

|                                 |                                        |          |                  |
|---------------------------------|----------------------------------------|----------|------------------|
| Haltekraft                      | retention force                        | [kN]     | je 9             |
| min. Lösedruck                  | min. release pressure                  | [bar]    | 5,5              |
| max. Lösedruck                  | max. release pressure                  | [bar]    | 10               |
| Luftvolumen (lösen/spannen)     | air volume (release/clamp)             | [cm³]    | 60               |
| min. zulässige Spann-/ Lösezeit | min. permitted clamping / release time | [s]      | 1                |
| Gewicht                         | weight                                 | [kg]     | 50               |
| Wartungszyklen                  | maintenance interval                   | [Zyklen] | 80.000           |
| Betriebstemperatur              | operating temperature                  | [°C]     | +10 ÷ +80        |
| Betriebsanleitung               | operating manual                       |          | WM-020-379-xx-xx |

|       |          |            |      |                                                     |       |                                 |
|-------|----------|------------|------|-----------------------------------------------------|-------|---------------------------------|
|       |          |            |      | Datum / date                                        | Name: | Oberflächen- Wärme- Behandlung: |
|       |          |            |      | Gez.: 2022-02-21                                    | arwi  |                                 |
|       |          |            |      | Gepr. 2022-02-25                                    | lats  |                                 |
|       |          |            |      | unbemaßte Toleranz / dimensions without tolerance : | ± 0,1 |                                 |
|       |          |            |      | Material / material :                               | -     |                                 |
| A     | 1415     | 2023-04-17 | erkl | Best. Nr. / order no.: S805-307                     |       |                                 |
| Index | Änd.-Nr. | Datum      | Name | Benennung / description                             |       |                                 |
|       |          |            |      | SVP 396x346x56                                      |       |                                 |
|       |          |            |      | 4fach STARK.basic MP                                |       |                                 |
|       |          |            |      | Stm. 200x200                                        |       |                                 |
|       |          |            |      | Maßstab / scale                                     |       |                                 |
|       |          |            |      | M 1:3                                               |       |                                 |
|       |          |            |      | A3                                                  |       |                                 |
|       |          |            |      | Zeichnungsnr. / drawing no.                         |       |                                 |
|       |          |            |      | 046-2043-BG                                         |       |                                 |
|       |          |            |      | Blatt / page 1 / 1                                  |       |                                 |